

# Work Order ID 51845

September 4, 2009 10:25:23 AM



Page 1

Item ID: D3885-1

Revision ID: B

Item Name: Standard Web

Start Date: 09/08/2009 Start Qty: 2.00

Required Date: 09/25/2009 Req'd Qty: 2.00

Reference:

Approvals: Process Plan: MF

QC:

Date: 09-09-09 Tooling:

Date: SPC (Y/N):

Cust Item ID:

Customer:

Setup Start

Stop

Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3885

B

100



Purchasing

Purchasing

Memo

Purchasing

Issue P/O: 10352

Machine as per Dwg D3885

Conformity sheet required

0.00

0.00

110



Packaging

Packaging

Receive & Inspect for Damage & Mat'l Certs

Memo

0.00

0.00

120



QC

Quality Control

QC6- Inspect dimensions to drawing

Memo

0.00

0.00

SPR18

213/214

CL 09/09/04 2

Peg/4/22 ①






2) 802/10/23



Ⓢ /




# Work Order ID 51845

September 4, 2009 10:25:23 AM

Page 2

Item ID:	D3885-1	Accept		Setup	Start	
Revision ID:	B				Stop	
Item Name:	Standard Web					
Start Date:	09/08/2009	Start Qty: 2.00		Cust Item ID:		
Required Date:	09/25/2009	Req'd Qty: 2.00		Customer:		

Reference:					Run	Start	
Approvals:	Process Plan:	Date:	Tooling:	Date:		Stop	
	QC:	Date:	SPC (Y/N):	Date:			

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  HandFinish Hand Finishing	Chemical Conversion Coat per QSI005 4.1  Memo	0.00 0.00							<i>Mr. L 09/10/26</i> <b>(IX)</b>
140  QC Quality Control	QC3- Inspect Part Finish  Memo	0.00 0.00							<i>HL 09/10/26</i> <b>(XI)</b> <b>Ø</b>
150  Packaging Packaging	Identify as per dwg & Stock Location: <u>L-6</u>  Memo	0.00 0.00							<i>Ann 9-10-26</i> <b>(1)</b>

# Work Order ID 51845

September 4, 2009 10:25:23 AM

Page 3

Item ID: D3885-1

Revision ID: B

Item Name: Standard Web

Start Date: 09/08/2009 Start Qty: 2.00

Required Date: 09/25/2009 Req'd Qty: 2.00

Reference:

Approvals: Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/  
Work Center ID

160



QC

Quality Control

Operation  
Description

QC21- Final Inspection - Work Order Release

Memo

Set Up/  
Run Hours

0.00

0.00

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

18.09.10.27

MF  
09-10-27

Accept

Setup Start

Stop

Cust Item ID:

Customer:

# Picklist Print

Page 1

September 4, 2009 10:25:22 AM

Work Order ID: 51845

Parent Item: D3885-1RevB

Parent Item Name: Standard Web

Comments:

Start Date: 09/08/2009

Required Date: 09/25/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3882-1-130RevA		Manufactured	No			100	Each	0.0000	2.0000			
Extrusion "I" Beam												

B47408

me  
09-10-27

D3885-1 STANDARD WEB

D3885-3 FLOAT WEB

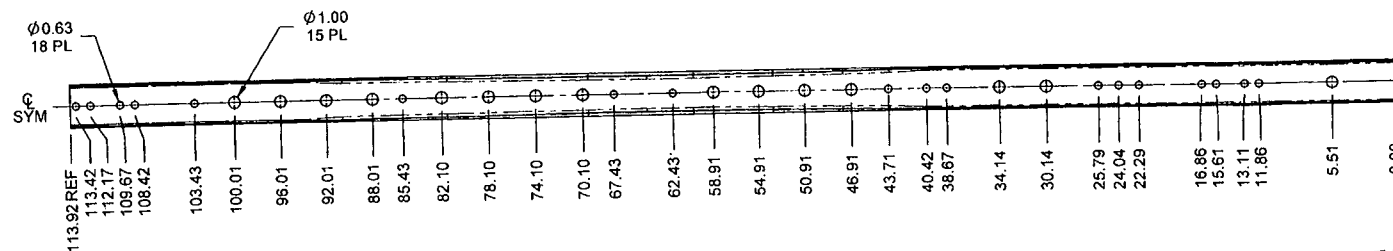
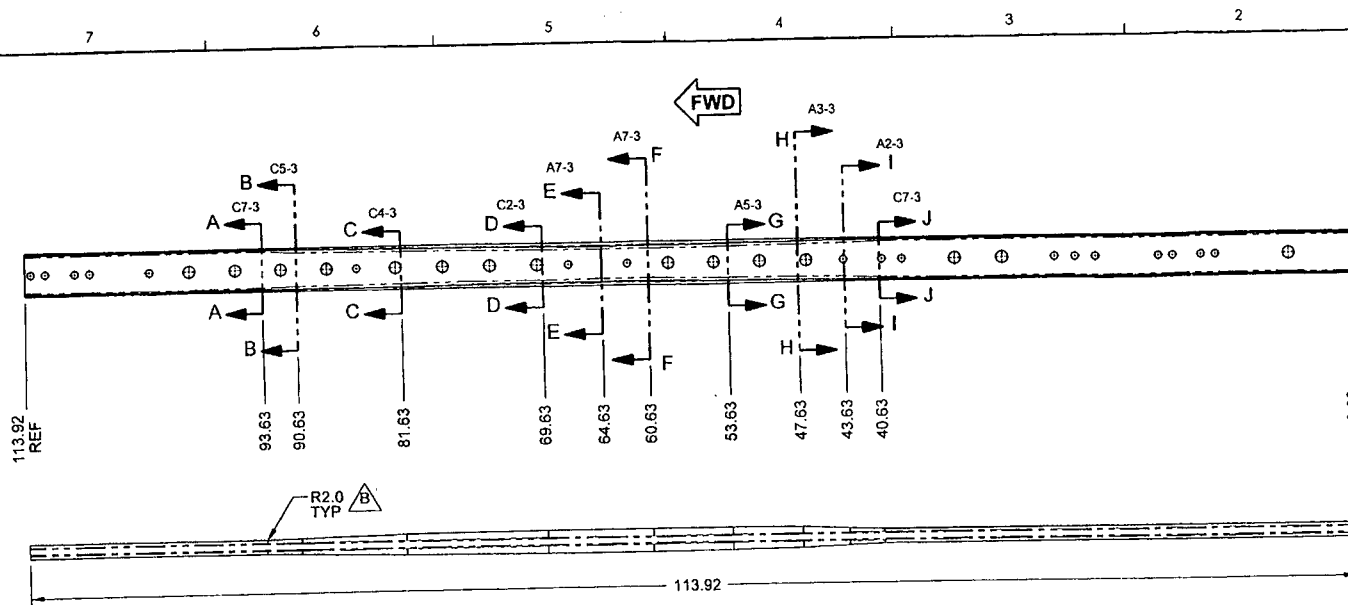
SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 51845

MF  
09-09-04

RELEASED  
09/15/04

B	ADD 0.32 (ZN D7-3, D5-3, D7-5, D5-5); ADD 0.24 (ZN B2-3, B3-5); ADD R2.0 TYP (ZN C6-2 & C6-4)	RF	09.06.30
A	NEW ISSUE	RF	09.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	RF	DRAWING NO.	REV. B
CHECKED		D3885	SHEET 1 OF 5
MFG. APPR.		TITLE	SCALE
APPROVED		WEB	NTS
DE APPR.		DATE 09.06.30	


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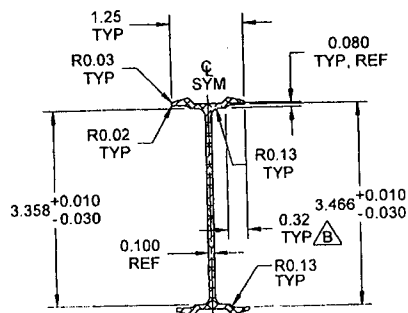
# **D3885-1 STANDARD WEB**

## **D3885-1 NOTES:**

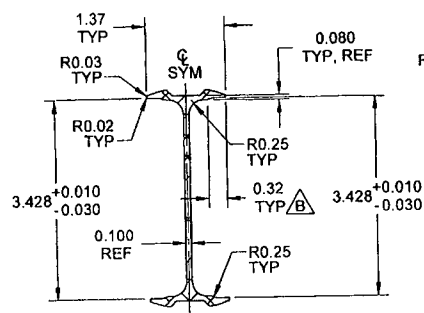
- 1) MATERIAL: MAKE FROM D3882-1-130 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3885-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 8.51 lbs

DESIGN	RF	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3885	SHEET 2 OF 5
APPROVED		TITLE	SCALE
DE APPR.		WEB	NTS
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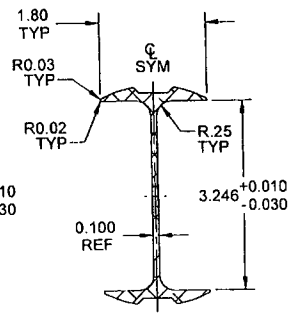
**RELEASED**  
@ 6/1/15



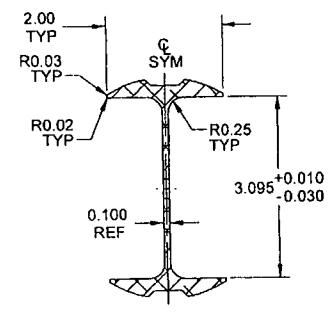
**SECTION A-A  
& SECTION J-J** D6-2 D4-2  
SCALE 5X



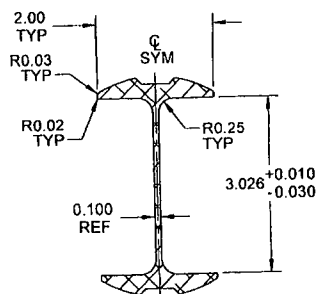
**SECTION B-B** D6-2  
SCALE 5X



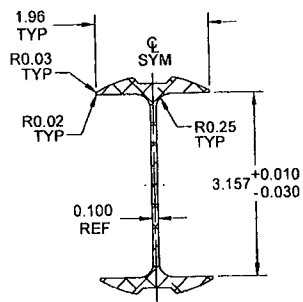
**SECTION C-C** D6-2  
SCALE 5X



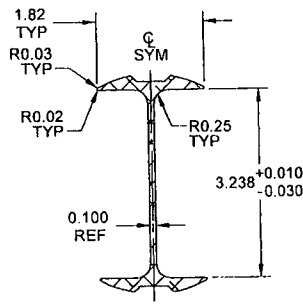
**SECTION D-D** D5-2  
SCALE 5X



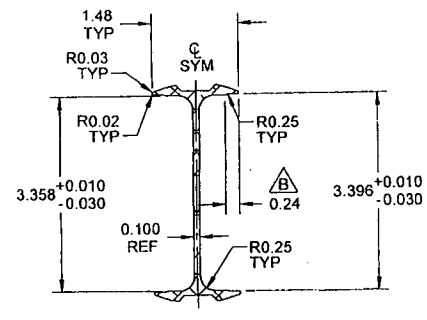
**SECTION E-E  
& SECTION F-F** D5-2  
SCALE 5X



**SECTION G-G** D4-2  
SCALE 5X





**SECTION H-H** D4-2  
SCALE 5X

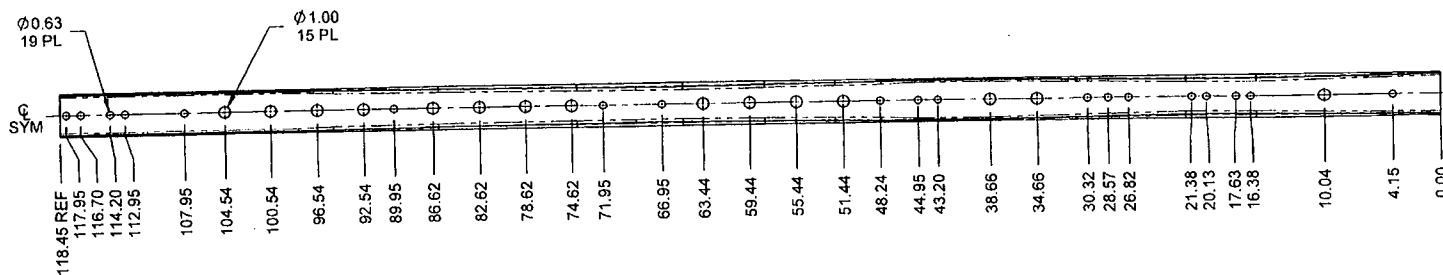
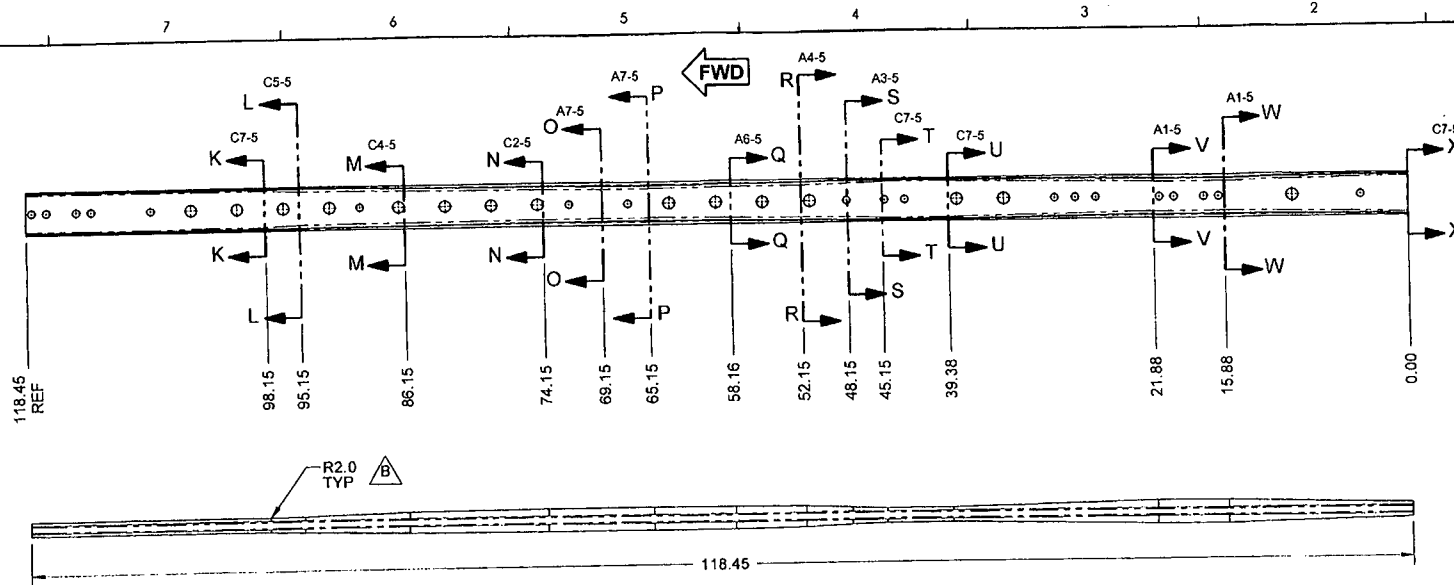


**SECTION I-I** D4-2  
SCALE 5X

**D3885-1 STANDARD WEB SECTION VIEWS**

**RELEASED**  
6/15/12

DESIGN	RF	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.		D3885	SHEET 3 OF 5
APPROVED		TITLE	SCALE
DE APPR.		WEB	NTS
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# **D3885-3 FLOAT WEB**

## **D3885-3 NOTES:**

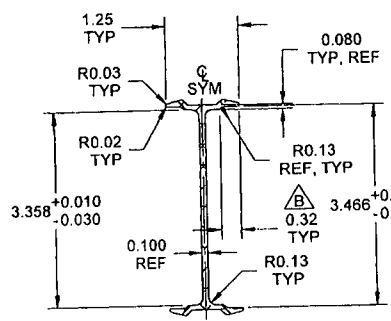
- 1) MATERIAL: MAKE FROM D3882-1-130 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3885-3" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 10.14 lbs

**RELEASED**  
09/07/15 AN

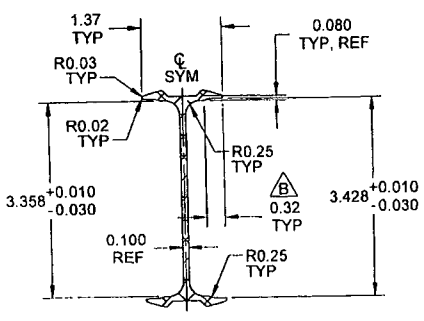
DESIGN	RF	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3885	SHEET 4 OF 5
APPROVED		TITLE	SCALE
DE APPR.		WEB	NTS
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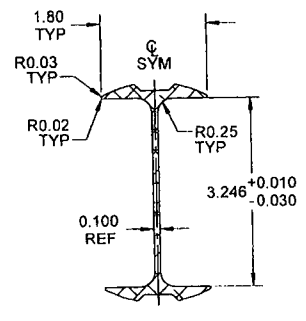
8 7 6 5 4 3 2 1



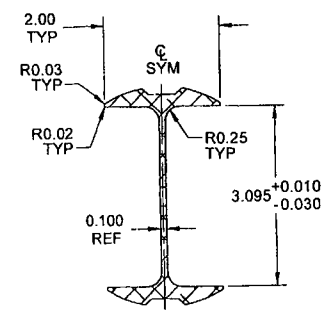
**SECTION K-K  
& SECTION I-I  
& SECTION U-U  
& SECTION X-X**  
SCALE 5X  
D7-4  
D4-4  
D3-4  
D1-4



**SECTION L-L** D6-4  
SCALE 5X

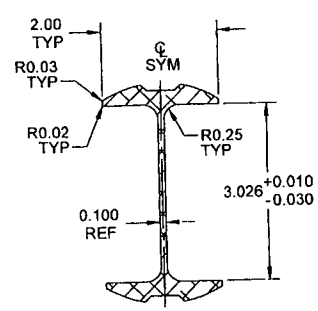


**SECTION M-M** D6-4  
SCALE 5X

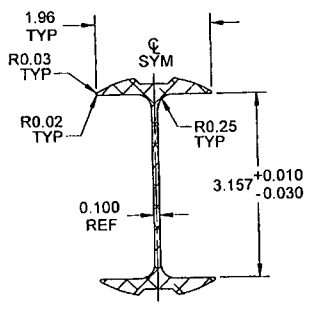


**SECTION N-N** D5-4  
SCALE 5X

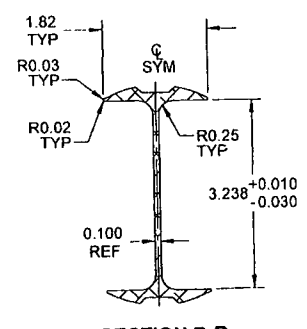
**RELEASED**  
9/27/54



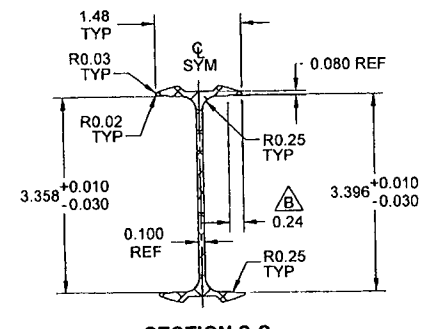
**SECTION O-O  
& SECTION P-P** D5-4  
SCALE 5X



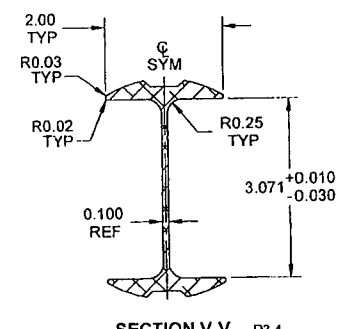
**SECTION Q-Q** D4-4  
SCALE 5X



**SECTION R-R** D4-4  
SCALE 5X



**SECTION S-S** D4-4  
SCALE 5X



**SECTION V-V  
& SECTION W-W** D3-4  
D2-4  
SCALE 5X

**D3885-3 FLOAT WEB SECTION VIEWS**

DESIGN	RF	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	PH	DRAWING NO.	REV. B
MFG. APPR.		<b>D3885</b>	SHEET 5 OF 5
APPROVED		TITLE	SCALE
DE APPR.		<b>WEB</b>	NTS
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8 7 6 5 4 3 2 1



GEORGE A WRIGHT & SON LTD.  
146 HICKSON AVENUE  
P.O. BOX 63  
KINGSTON, ON K7L 4V6  
CDN  
Ph: 613-542-4913  
Fax: 613-542-1345

COPY

Pack List

Number: 43258

Date: 20-Oct-09

To

DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7  
CANADA

Ship To

DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7  
CANADA

Ph: (613) 632-5200

Fax: (613) 632-5246

Ph: (613) 632-5200

Fax: (613) 632-5246

Terms		Ship Via	
		FEDEX Freight	
Quantity	Description		
1 ea	Part: D38851P WEB STD Job: 76327		Rev: B  Line: 01
	THANK YOU FOR YOUR ORDER.  <div>8 02/10/23</div>		

03885-1  
B

G H T

# CERTIFICATE OF COMPLIANCE

STANDARD WEB

& Son

9, 2009

C.OF C # 1583

DART AEROSPACE LTD.

PO # PO10352

ITEM # 1

N: STANDARD WEB

QTY: 1

D3885-1

REV. B  
SUB.

JOB# 76327

SUPPLIED BY CUSTOMER

SUB-CONTRACT

1)  
2)

QUANTITY ACCEPTED:

ONE

SUPPLIER:

1)  
2)

QUANTITY REJECTED:

NIL

S  
09/10/23

THE ITEM(S) LISTED ABOVE HAVE BEEN MANUFACTURED IN ACCORDANCE WITH YOUR  
DRAWINGS, SPECIFICATIONS, AND PURCHASE ORDER

SPECIAL INSTRUCTIONS / COMMENTS:

1) THIS C.O.C. IS FOR QTY. 1 PC. ITEM # 1 ON THIS P.O. ( TWO PCS. TOTAL ON P.O. )

*John L. Hunt*

JOHN HUNT

QUALITY CONTROL INSPECTOR